

# MS 932

Machine Cutting Torch  
with Quick-Change Nozzles



**The New Generation:**

**Machine Cutting Torch MS 932**

**Machine Cutting Nozzles VADURA 9215-A / GRICUT 9230-PMYF**

Compared with customary versions our new oxyfuel torch **\*MS 932\*** with injector-mixing high-speed nozzles **\*VADURA 9215-A\*** for acetylene and **\*GRICUT 9230-PMYF\*** for propane / methane / Mapp / GRIESON® offers significant benefits:

- ⬆ Patented quick-change system  
cutting nozzles and heating caps can be released manually without needing tools / wrenches etc.
- ⬆ Higher nozzle service life
- ⬆ Unitary heating caps for all fuel gases
- ⬆ Maintenance-free machine cutting torch overall length 250 mm (other versions available on request)
- ⬆ Considerable reduce of down time and operating cost



VADURA  
9215-A

GRIVA A/PMYF  
2-100 mm

GRIVA A/PMYF  
100-300 mm

GRICUT  
9230-PMYF

Description	Fuel Gas Acetylene Art.-No.	Fuel Gases PMYF Art.-No.
<b>Machine cutting torch MS 932-250</b>	716.11315	716.11317
<b>Machine cutting nozzles</b>	<b>VADURA 9215-A</b>	<b>GRICUT 9230-PMYF</b>
- Cutting range 3 – 5 mm	716.16561	--
- Cutting range 3 – 10 mm	--	716.16551
- Cutting range 6 – 10 mm	716.16562	--
- Cutting range 7 – 15 mm	--	716.16552
- Cutting range 10 – 25 mm	716.16563	--
- Cutting range 15 – 25 mm	--	716.16553
- Cutting range 25 – 40 mm	716.16564	716.16554
- Cutting range 40 – 60 mm	716.16565	716.16555
- Cutting range 60 – 100 mm	716.16566	716.16556
<b>- Heating nozzle GRIVA A/PMYF 3 – 100 mm</b>	<b>716.16550</b>	
- Cutting range 100 – 150 mm	716.16567	716.16557
- Cutting range 150 – 230 mm	716.16568	716.16558
- Cutting range 230 – 300 mm	716.16569	716.16559
<b>- Heating nozzle GRIVA A/PMYF 100 – 300 mm</b>	<b>716.16560</b>	
<b>Operating Data</b>	same as VADURA 1215-A	same as GRICUT 1230-PMYF